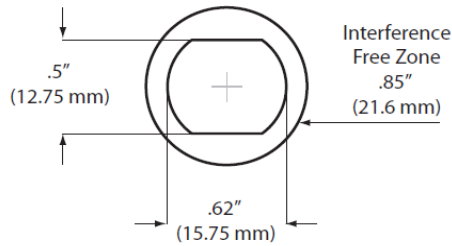


Collection 1 & 4 Bulkhead Coupling Installation

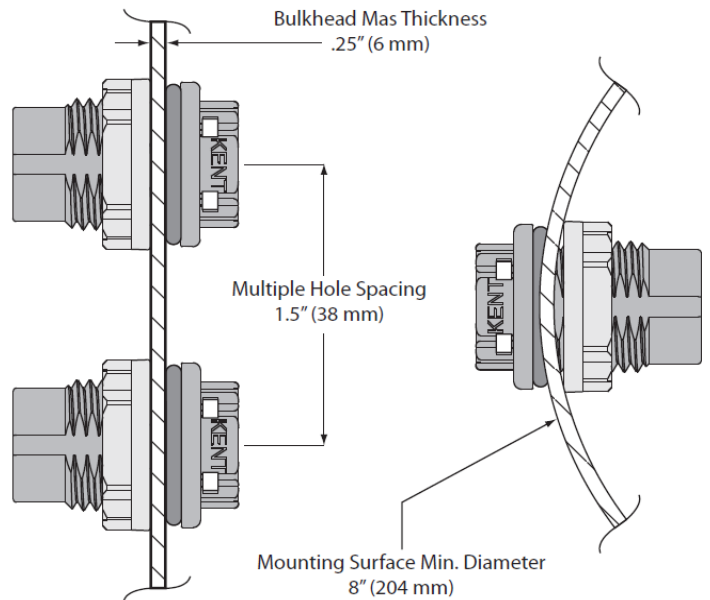
To mount a Collection 3 bulkhead coupling

Machine or manufacture a "Double D" hole in the bulkhead .5" X .62". No chamfer, fillet or other interference should be within the interference free zone.



Mount the bulkhead coupling

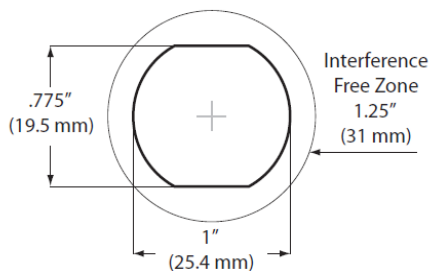
Remove the nut from the bulkhead coupling (leaving the o-ring) and pass it through the hole. Replace and tighten the nut on the bulkhead coupling.



Collection 3 Bulkhead Coupling Installation

To mount a Collection 3 bulkhead coupling

Machine or manufacture a "Double D" hole in the bulkhead 1" X .775". No chamfer, fillet or other interference should be within the interference free zone.



Mount the bulkhead coupling

Remove the nut from the bulkhead coupling (leaving the o-ring) and pass it through the hole. Replace and tighten the nut on the bulkhead coupling.

